



# Understanding Hybrid Service & Technology 2010 Edition

By Craig van Batenburg

## TABLE OF CONTENTS

**ABOUT ACDC** ..... 1-1  
 Some of ACDC Clients ..... 1-3

**HIGH VOLTAGE SAFETY**..... 2-1  
 Special Warnings and Labels..... 2-1  
 Glove Safety..... 2-2  
 How to Work Safely..... 2-2

**A QUICK LESSON IN HIGH VOLTAGE BATTERIES** ..... 3-1  
 NiMH HV Battery Concerns ..... 3-1  
 Storage of Hybrids..... 3-2  
 What to Do Before Removing or Touching HV Parts  
 (Orange in Color ..... 3-3

**HYBRID BEGINNINGS** ..... 4-1  
 How it All Started ..... 4-1  
 Hybrid Series and Parallel Designs ..... 4-2  
 Three Types of Hybrids..... 4-3

**Li-ion BATTERIES** ..... 5-1  
 Sometimes the Technology isn't ready. A Story  
 About Li-ion Batteries ..... 5-1

**DC-DC CONVERTERS** ..... 6-1  
 The DC-DC Converter..... 6-1

**INVERTERS & CAPACITORS** ..... 7-1  
 The Inverter..... 7-1  
 The Capacitors ..... 7-2  
 Where To Test ..... 7-3  
 NiMH Batteries ..... 7-4  
 What We Think We Know ..... 7-4

**HONDA INSIGHT** ..... 8-1  
 History ..... 8-1

**TOYOTA PRIUS** ..... 9-1  
 History ..... 9-1



# Understanding Hybrid Service & Technology 2010 Edition

By Craig van Batenburg

<b>HYBRID SIMILARITIES AND DIFFERENCES .....</b>	<b>10-1</b>
Honda, Ford, Mercury, Mazda, Toyota, Lexus, Nissan	
GM, BMW, Mercedes and Saturn Systems .....	10-1
One Thing to Ponder .....	10-2
What Can We Service With Limited Tools	
And Knowledge? .....	10-2
What is Best to Stay Away From Until You Have	
Scanners, HV Equipment Training? .....	10-3
<b>SCAN TOOLS .....</b>	<b>11-1</b>
Mastertech Scan Tool .....	11-1
Ford Integrated Diagnostic Software (I.D.S.....)	11-1
Honda Teradyne Scan Tool .....	11-2
Vectronix - GM Tech 2 .....	11-3
Nissan Consult ii & Consult iii.....	11-4
Web Information For OEM Scan Tools .....	11-4
<b>EQUIPMENT NEEDED.....</b>	<b>12-1</b>
Aftermarket Scan Tools .....	12-1
Midtronics HYB Hybrid Battery System Analyzer .....	12-1
Other Equipment .....	12-2
Diagnostic and Service Information.....	12-3
What Should You Gear Up For? .....	12-3
Consider Becoming an ACDC Qualified	
Independent Hybrid Service Center .....	12-3
<b>HONDA INSIGHT 2000-2006 .....</b>	<b>13-1</b>
Some Quick Info.....	13-1
For Safety, How To De-Power The HV System .....	13-2
Some Quick Specifications.....	13-2
Preventative Maintenance That Works .....	13-5
Random Thoughts .....	13-6
Integrated Motor Assist .....	13-7
Maintenance Lamp Reset .....	13-9
The Hybrid System Removed .....	13-9
<b>HONDA CIVIC HYBRID 2003-2005 .....</b>	<b>14-1</b>
Some Quick Info.....	14-2
Idle Re-Learn Procedure .....	14-2
How To De-Power 144 Volt System.....	14-3
System Operation .....	14-4
Electric Power Steering (EPS) .....	14-6
The Complete Hybrid Drive System .....	14-6
Creeping Aid System in the CVT .....	14-8
12 Volt Battery Concerns .....	14-9



# Understanding Hybrid Service & Technology 2010 Edition

By Craig van Batenburg

<b>HONDA HYBRID CVT .....</b>	<b>15-1</b>
CVT and Standard Transaxle .....	15-1
Overview Of The CVT Transmission .....	15-1
CVT Operation .....	15-2
CVT Mechanism .....	15-2
CVT Advantages .....	15-4
Transmission Dipstick .....	15-6
<b>HONDA CIVIC HYBRID 2006-2010 .....</b>	<b>16-1</b>
Honda New Hybrid System With Variable Valve Timing.....	16-1
Honda Hybrid System Modes Of Operation .....	16-2
Honda Power Source Hybrid System Specifications .....	16-3
Honda New Hybrid System With Variable Valve Timing .....	16-4
Idle Stop .....	16-7
Battery Condition Monitor (BCM) Module .....	16-7
Motor Control Module (MCM) .....	16-7
IMA Motor.....	16-8
Battery Module .....	16-8
Junction Board .....	16-8
IPU Module Fan .....	16-8
Power Cables .....	16-9
<b>HONDA ACCORD HYBRID 2005-2007 .....</b>	<b>17-1</b>
Honda Accord IMA Drive Train & Components .....	17-2
Transmission.....	17-4
Rocker Arm Assembly .....	17-5
The Air Conditioning Compressor .....	17-7
IMA, VCM And Idle Shut Down .....	17-7
2005 Honda Accord Hybrid Specifications .....	17-10
<b>HONDA INSIGHT .....</b>	<b>18-1</b>
The New Insight .....	18-1
<b>A CLOSER LOOK AT ELECTRIC MOTORS .....</b>	<b>19-1</b>
<b>2001-2003 TOYOTA PRIUS .....</b>	<b>20-1</b>
Known As The "Classic Prius .....	20-1
De-Powering The HV .....	20-2
12 Volt Battery .....	20-2
A Quick Education Into 12 Volt Glass Mat Batteries .....	20-2
Some Quick Facts And Information .....	20-4



# Understanding Hybrid Service & Technology 2010 Edition

By Craig van Batenburg

For Your Safety .....	20-5
An Interesting Note On The A/C System .....	20-6
A General Note About All HV Battery Packs .....	20-6
Outside North America .....	20-7
What Do I Do If The Battery Goes Dead .....	20-7
Running Out Of Gas .....	20-8
The Dashboard .....	20-9
HC Trap Description & Operation .....	20-10
New Brake-By-Wire System .....	20-11
Some General Specifications & Thoughts.....	20-11
Energy Monitor.....	20-12
Major Recall On 01-03 HV Battery Packs .....	20-12
Scan Tool Data .....	20-14
<b>BONUS SECTION 1998-2000 PRIUS</b>	
<b>RIGHT HAND DRIVE .....</b>	<b>21-1</b>
<b>TOYOTA PRIUS 2004-2010 GEN II .....</b>	<b>22-1</b>
Engine I.C.E. Specifications .....	22-2
Electric Motor/Generator/Power Storage.....	22-2
Brakes .....	22-3
Steering.....	22-3
Tires And Wheels .....	22-3
Capacities .....	22-4
Exterior Dimensions (Inches) .....	22-4
Preliminary EPA Estimated Fuel Economy (mpg) .....	22-4
Vehicle Mass (lbs.....	22-4
Basic Limited Warranty Coverage .....	22-5
How To Start A Generation II Prius (04-09.....	22-5
Shifting The New Prius .....	22-6
Smart Key .....	22-7
In Case The 12 Volt Battery Goes Dead .....	22-8
Air Conditioning.....	22-8
Wrong Oil In A High Voltage Electric compressor? .....	29-9
Running Out Of Gas.....	22-11
NiMH Battery Pack.....	22-12
Heated Coolant Storage.....	22-13
Strange Accident .....	22-15
HV Battery Removal .....	22-16
Dash Readout Tips .....	22-18



# Understanding Hybrid Service & Technology 2010 Edition

By Craig van Batenburg

<b>TOYOTA PRIUS 2010 GEN III .....</b>	<b>23-1</b>
Toyota Reveals All-New Prius.....	23-1
An Eco-Icon .....	23-2
Fuel Economy And Environmental Performance.....	23-2
Cutting Edge Styling.....	23-4
World's Lowest Cd .....	23-4
Advanced Equipment For A New Era .....	23-5
Enhanced Vehicle Performance.....	23-5
Functional Interior Is Bigger On The Inside .....	23-5
Safety Enhancements .....	23-6
2010 Prius Specifications .....	23-7
<b>THE PRIUS CVT TRANSMISSION .....</b>	<b>24-1</b>
How It Works.....	24-1
Servicing .....	24-5
<b>CAMRY HYBRID 2007-2010 .....</b>	<b>25-1</b>
2007 Vehicle Specifications .....	25-2
What Happened To Vetronics .....	25-2
Scantool Diagnostics .....	25-3
Vehicle Reprogramming .....	25-3
Dashboard Readouts .....	25-4
Vehicle Layout.....	25-5
Hybrid Transaxle.....	25-6
Inverter.....	25-8
Battery Pack .....	25-8
Vehicle Dynamics Integrated Management (VDIM).....	25-9
<b>LEXUS RX 400H (2006-2009) &amp; TOYOTA HIGHLANDER HYBRID (2006-2007 .....</b>	<b>26-1</b>
Overview .....	26-1
Power Steering Problems .....	26-6
Tech Tip .....	26-6
<b>LEXUS RX 400H (2010), LEXUS 450H (2010) &amp; TOYOTA HIGHLANDER HYBRID (2008-2010 .....</b>	<b>27-1</b>
Hybrid RX450h Powertrain .....	27-1
LEXUS GS450H (2007-2010) .....	28-1
Lexus Launches GS450H In Japan .....	28-1
Hybrid GS450h Powertrain.....	28-2
Newly Developed Hybrid Transmission .....	28-2
Smaller Size, More Efficient Power Control Unit ANd Battery.....	28-3
Performance Of Main Components Of The THS II With Two-Stage Motor Speed Reduction Device .....	28.3



# Understanding Hybrid Service & Technology 2010 Edition

By Craig van Batenburg

Outstanding Driving Performance.....	28-4
One Of The Worlds Highest Fuel Efficiency In Its Class And Clean Exhaust Emissions.....	28-4
Exceptionally Quiet Ride.....	28-4
Advanced Technologies.....	28-4
Advantages.....	28-5
Tools And Equipment.....	28-6
It May Have Two 12 Volt Batteries.....	28-7
Transmission.....	28-8
So What's Under The Hood.....	28-9
<b>LEXUS LS600H (2008-2010).....</b>	<b>29-1</b>
The Car.....	29-2
2008 Lexus LS600 h L Specifications.....	29-2
CVT Transmission.....	29-5
<b>LEXUS HS250H 2010.....</b>	<b>30-1</b>
<b>FORD ESCAPE HYBRID (2005-2010), MERCURY MARINER HYBRID (2006-2010), MAZDA TRIBUTE HYBRID (2008-2010).....</b>	<b>31-1</b>
Ford's Hybrid Story.....	31-2
Vehicle Layout.....	31-4
Be Safe With The Brake System (2005-2007 ONLY).....	31-7
Ford Escape Hybrid Overview.....	31-8
The Battery Pack.....	31-14
Servicing The CVT.....	31-16
2005-2007 Escape Specifications.....	31-18
<b>FORD ESCAPE HYBRID (2008-2010).....</b>	<b>32-1</b>
Changes In The 2009 Model.....	32-2
<b>FORD FUSION &amp; MERCURY MILAN HYBRID (2010).....</b>	<b>33-1</b>
Ford's Next Generation Hybrid.....	33-1
<b>NISSAN ALTIMA HYBRID (2007-2010).....</b>	<b>34-1</b>
Some Nissan Hype.....	34-2
Advanced Technology Partial Zero Emissions Vehicle (PZEV).....	34-2
<b>CHEVROLET SILVERADO HYBRID PICK-UP, GMC SIERRA HYBRID PICK-UP (2005-2006), KNOWN AS PHT (PARALLEL HYBRID TRUCK).....</b>	<b>35-1</b>
Vehicle Description.....	35-1
PHT Acronyms.....	35-6



# Understanding Hybrid Service & Technology 2010 Edition

By Craig van Batenburg

<b>CHEVROLET TAHOE, GMC YUKON 2 MODE HYBRID (2008-2010) CADILLAC ESCALADE 2 MODE HYBRID (2009-2010)</b>	<b>36-1</b>
Vehicle Description	36-1
How Does It Work	36-2
Staying Safe	36-4
What GM Has To Say About Their New Entry	36-4
2 Mode Hybrid Technology	36-5
Hybrid Transmission	36-6
Battery Pack	36-6
Electric Accessories	36-7
Braking	36-7
Weight Reduction	36-7
Escalade Hybrid Customer Facts	36-8
Improved Aerodynamics	36-9
 <b>SILVERADO/SIERRA PICK-UP TRUCKS 2 MODE FOR 2010</b>	 <b>37-1</b>
Silverado/Sierra Pick-Up Trucks	37-1
 <b>SATURN VUE (2007-2009), SATURN AURA (2008-2009), CHEVROLET MALIBU HYBRID (2008-2009)</b>	 <b>38-1</b>
The Belt Alternator Starter System (BAS)	38-1
Reasons For Improved Fuel Economy	38-2
VUE Green Line Hybrid Major Components	38-3
Hill Start Assist Feature	38-6
A/C Operation	38-7
Electronic Controls	38-7
Instrumentation	38-8
Safety Considerations	38-9
 <b>MERCEDES-BENZ S400 HYBRID (2010), ML450 HYBRID (2010)</b>	 <b>39-1</b>
Mercedes-Benz	39-1
A Visit To The Frankfurt Motor Show	39-1
Mercedes-Benz S400 Hybrid	39-2
Mercedes-Benz ML450 Hybrid	39-14
 <b>BMW HYBRIDS</b>	 <b>32-21</b>
BMW ActiveHybrid X6	39-21
BMW ActiveHybrid 7	39-30
 <b>TIME'S UP</b>	 <b>40-1</b>



# Understanding Hybrid Service & Technology 2010 Edition

By Craig van Batenburg

<b>ARTICLES .....</b>	<b>41-1</b>
Hybrid Proliferation Builds A Business	
Case for Independent Shop Owners .....	41-1
Hybrid Repair Costs .....	41-3
World Of Wheels .....	41-4
Mechanic Jump-Starts Hybrid Training .....	41-8
Hybrid Safety - Important Tips That Could	
Save Your Life: Part II .....	41-10
<b>PROBLEM AREAS - MODEL-BY-MODEL .....</b>	<b>42-1</b>
Overview .....	42-1
Honda Hybrid Tips General.....	42-1
Honda Insight 2000-2006 .....	42-1
Honda Insight 2010 .....	42-2
Honda Civic Hybrid 2003-2005 (Gen I) .....	42-2
Honda Civic Hybrid 2006-2010 (Gen II).....	42-3
Honda Accord Hybrid 2005-2007 .....	42-3
Toyota Hybrid Tips General .....	42-4
Toyota Prius 1998-2000 .....	42-4
Toyota Prius 2001-2003 (Gen I) .....	42-5
Toyota Prius 2004-2009 (Gen II) .....	42-6
Toyota Prius 2010 (Gen III) .....	42-7
Toyota Highlander Hybrid 2006-2007 (Gen I) .....	42-8
Toyota Highlander Hybrid 2008-2010 (Gen II) .....	42-8
Toyota Camry Hybrid 2007-2010 .....	42-9
Nissan Altima Hybrid 2007-2010.....	42-9
Lexus RX400h 2006-2009 (Gen I).....	42-10
Lexus RX450h 2010 (Gen II).....	42-10
Lexus HS250h 2010 .....	42-10
Lexus GS450h 2007-2010 .....	42-11
Lexus LS 600h L 2008-2010 .....	42-11
Ford Escape Hybrid (2005-2007),	
Mercury Mariner Hybrid (2006-2007) .....	42-12
Ford Escape Hybrid (2008-2010),	
Mercury Mariner Hybrid (2008-2010),	
Mazda Tribute Hybrid (2008-2010) .....	42-12
Ford Fusion Hybrid 2010 .....	42-13
Mercury Milan Hybrid 2010 .....	42-13
Mercedes-Benz S400 Hybrid 2010.....	42-13
Mercedes-Benz ML450 Hybrid 2010 .....	42-13
BMW ActiveHybrid 7 Hybrid 2010 .....	42-13
BMW ActiveHybrid X6 Hybrid 2010 .....	42-13
Saturn Vue Green Line Hybrid 2007-2009 .....	42-13
Saturn Aura Green Line Hybrid 2008-2009 .....	42-13
Chevrolet Malibu Hybrid 2008-2009 .....	42-13



# Understanding Hybrid Service & Technology 2010 Edition

By Craig van Batenburg

Chevrolet Silverado Hybrid PHT 2005-2006 .....	42-14
Chevrolet Silverado Hybrid 2 Mode 2010.....	42-14
Chevrolet Tahoe Hybrid 2008-2010 .....	42-14
GMC Sierra Hybrid PHT 2005-2006.....	42-14
GMC Sierra Hybrid 2 Mode 2010 .....	42-14
GMC Yukon Hybrid 2008-2010 .....	42-14
Cadillac Escalade 2 Mode Hybrid 2009-2010 .....	42-14
<b>USEFUL WEBSITES.....</b>	<b>43-1</b>
Free Websites .....	43-1
Fee Based Websites .....	43-2
<b>SERVICE MODE .....</b>	<b>44-1</b>
All Honda Hybrids, All Years .....	44-1
Toyota Prius 1998-2003 .....	44-1
Toyota Prius 2004-2009 .....	44-1
Toyota Prius 2010 .....	44-2
Toyota Highlander Hybrid 2006-2010 2WD .....	44-2
Toyota Highlander Hybrid 2006-2010 4WD .....	44-2
Toyota Camry Hybrid 2007-2010 .....	44-3
Nissan Altima Hybrid 2007-2010.....	44-3
Lexus RX400h 2006-2009 2WD .....	44-4
Lexus RX400h 2006-2009 4WD .....	44-4
Lexus RX450h 2010 4WD .....	44-4
Lexus GS450h 2007-2010 .....	44-5
Lexus HS250h 2010 .....	44-5
Lexus LS600h L 2008-2010 .....	44-5
Ford Escape (2005-2010), Mercury Mariner Hybrid (2006-2010), Mazda Tribute Hybrid (2008-2010) .....	44-6
Ford Fusion HEV 2010, Mercury Milan HEV 2010 .....	44-6
Saturn Vue Green Line Hybrid 2007-2009, Saturn Aura Green Line Hybrid 2008-2009, Chevy Malibu Hybrid 2008-2009 .....	44-6
Chevrolet Silverado PHT Hybrid 2005-2006 .....	44-6
Chevrolet Tahoe 2 Mode Hybrid 2008-2010 .....	44-7
Chevrolet Silverado 2 Mode Hybrid 2010.....	44-7
GMC Sierra Hybrid PHT 2005-2006.....	44-7
GMC Yukon 2 Mode Hybrid 2008-2010 .....	44-7
GMC Sierra 2 Mode Hybrid 2010 .....	44-7
Chevrolet Denali 2 Mode Hybrid 2010 .....	44-7
Chevrolet Silverado 2 Mode Hybrid 2008-2010.....	44-7
GMC Sierra 2 Mode Hybrid 2008-2010 .....	44-7
Cadillac Escalade 2 Mode Hybrid 2008-2010 .....	44-7



# Understanding Hybrid Service & Technology 2010 Edition

By Craig van Batenburg

**SERVICE MODE ..... cont'd**

Chrysler Aspen Dual Mode ..... 44-8

Dodge Durango Dual Mode ..... 44-8

Mercedes S400 Hybrid 2010..... 44-8

Mercedes ML450 Hybrid 2010 ..... 44-8

BMW ActiveHybrid 7 ..... 44-8

BMW ActiveHybrid X6 2010..... 44-8

**USEFUL SPECIFICATION CHARTS &  
GLOSSARY OF HYBRID TERMS ..... 45-1**

Chart For Hybrid HV Electric Motors, HV Battery Pack  
Voltage Levels And Type Of Cooling System For Battery .. 45-1

Chart For A/C Hybrid System Compressors  
And Cooling Systems ..... 45-2

Glossary Of Hybrid Terms..... 45-3

**IN CONCLUSION .....46-1**

Toyota Executive And Friend To ACDC Dave Hermance 46-2

The Measure Of A Man Stanley Stephenson .....46-3

Special Thanks .....46-5

Hybrid Heaven .....46-6

ACDC Qualification Process